

Abstract of the Disclosure:

A printing press for one-sided or two-sided printing of a sheet includes a transfer cylinder disposed in a travel direction of the sheet between a first and a second impression cylinder, respectively, of two printing units, and a sheet support assigned to the transfer cylinder for receiving the sheet thereon before the sheet is transferred to the second

5 cylinder, respectively, of two printing units, and a sheet support assigned to the transfer cylinder for receiving the sheet thereon before the sheet is transferred to the second impression cylinder, an inverting drum disposed in the travel direction of the sheet between the sheet support and the 10 second impression cylinder, the inverting drum serving for picking up the sheet from the sheet support and transporting the sheet to the second impression cylinder; and a method of operation.

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